



***MORE THAN A SOLUTION,
A GROWTH PLAN***

Boosting Operational Efficiency at your Cannabis Processing Facility



GREENBROZ

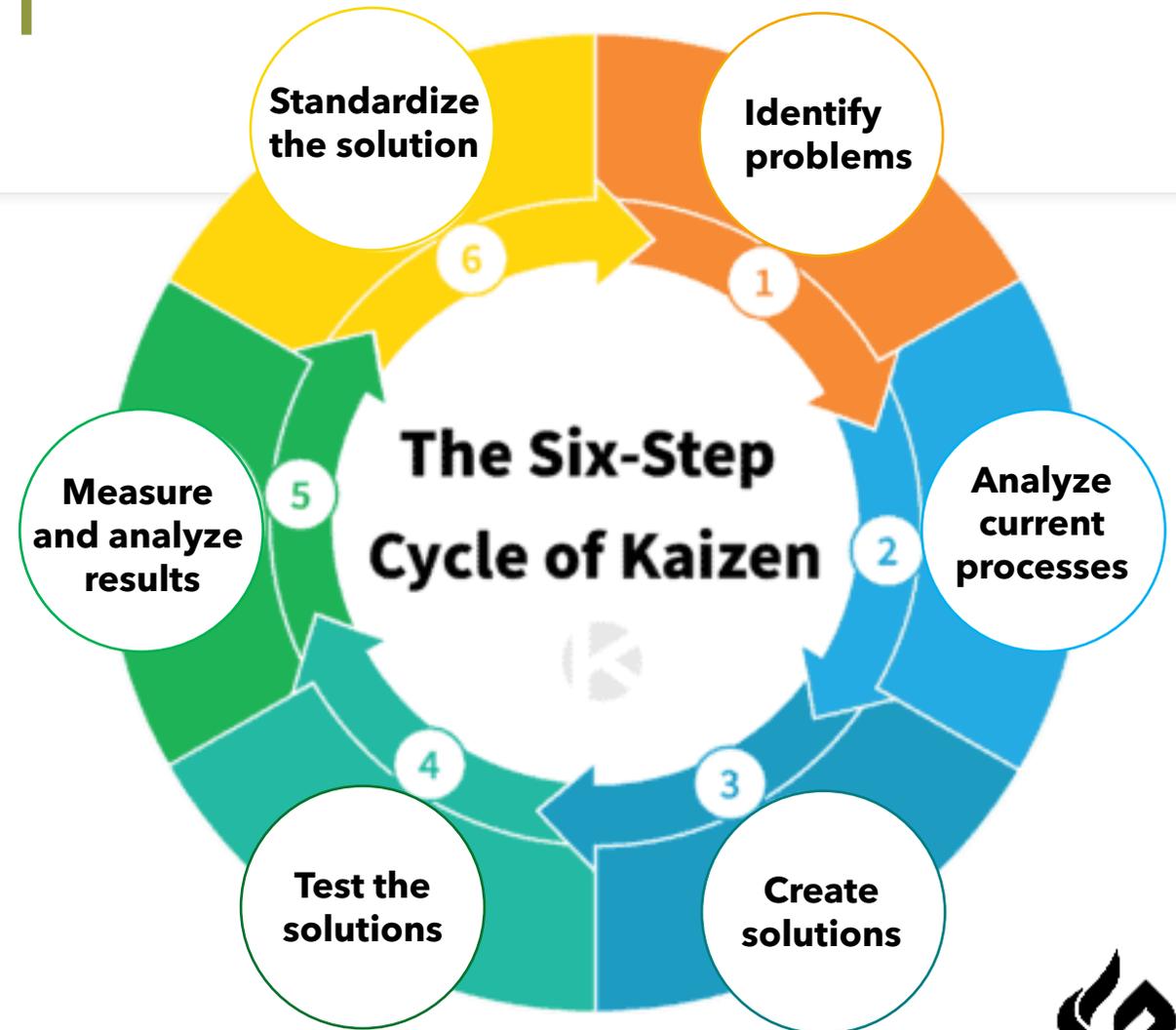
Utilize Technology to Eliminate Waste and Improve Staffing

- Eliminate downtime
- Increase product throughput
- Increase product consistency
- Eliminate employee wasted potential
- Streamline product process
- Decrease human touchpoints



Principles of Kaizen

- **Good processes** create good results
- Improvements come from **small changes**
- Improvements must be **measurable, standardized and repeatable**
- **Empower** employees



Identify Inefficiency



TRANSPORT

Minimize movement of materials so processes are near each other



INVENTORY

Aim for 'just-in-time' production



MOTION

Improve workplace ergonomics and reduce unnecessary motion



WAITING

Aim for smooth flow to eliminate waiting periods



OVERPRODUCTION

Aim to make what the customer orders, just in time



OVERPROCESS

Apply appropriate resources to achieve required quality



DEFECTS

Aim for zero defects



SKILLS (UNUSED)

Use the full potential of staff

Identify Your Process/Create SOPs



Promote Efficiency Between Teams



CULTIVATION



POST-HARVEST

Bucking
Drying
Trimming
Sorting
Curing
QC

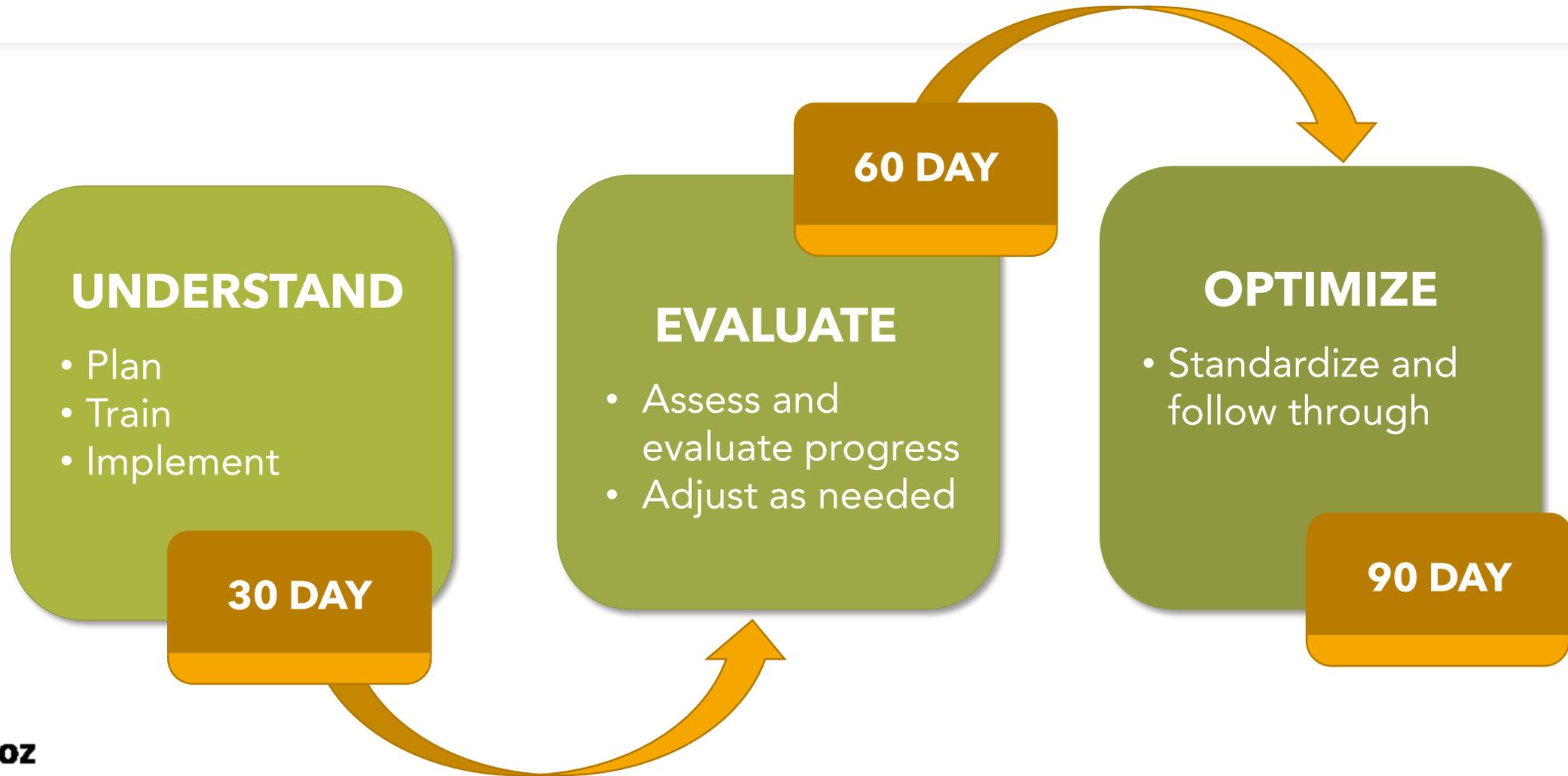


PACKAGING

CROSS-FUNCTIONAL COLLABORATION



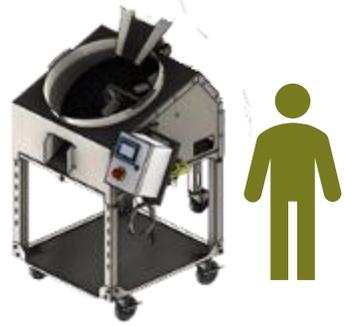
Benchmark Your Productivity



1 LBS./HR

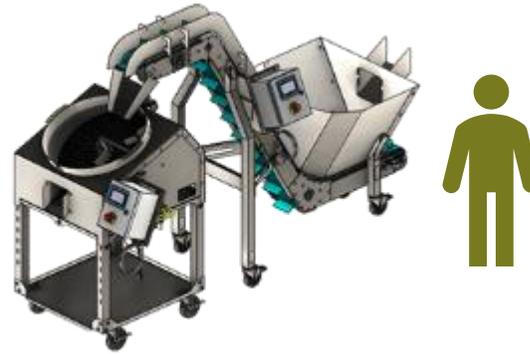


15 LBS./HR.



16 LBS./HR

30 LBS./HR



90+ LBS./HR



360+ LBS./HR



TRIM 30 LBS./HR
SORT 360+ LBS./HR

1 LBS./HR

30 LBS./HR

16 LBS./HR

TRIM 30 LBS./HR
SORT 360+ LBS./HR

90+ LBS./HR

360+ LBS./HR

Rise Conveyor System Configurations

